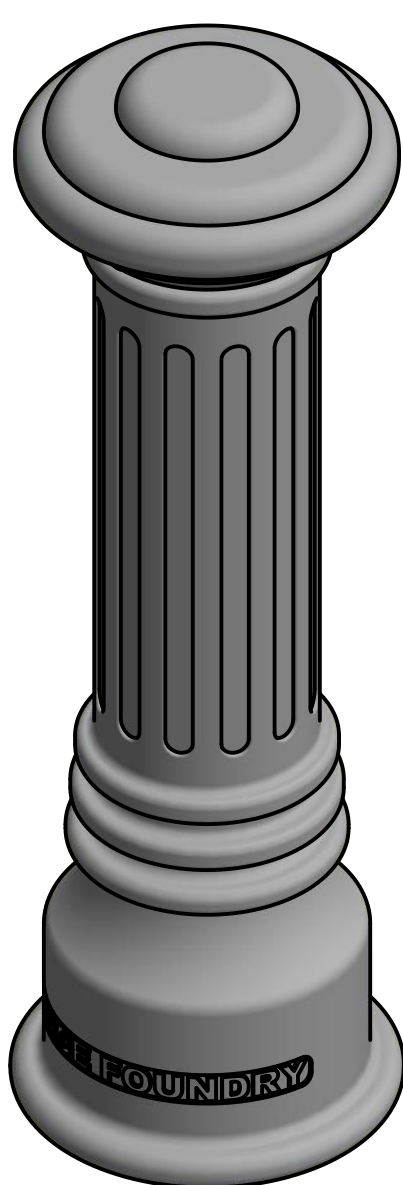
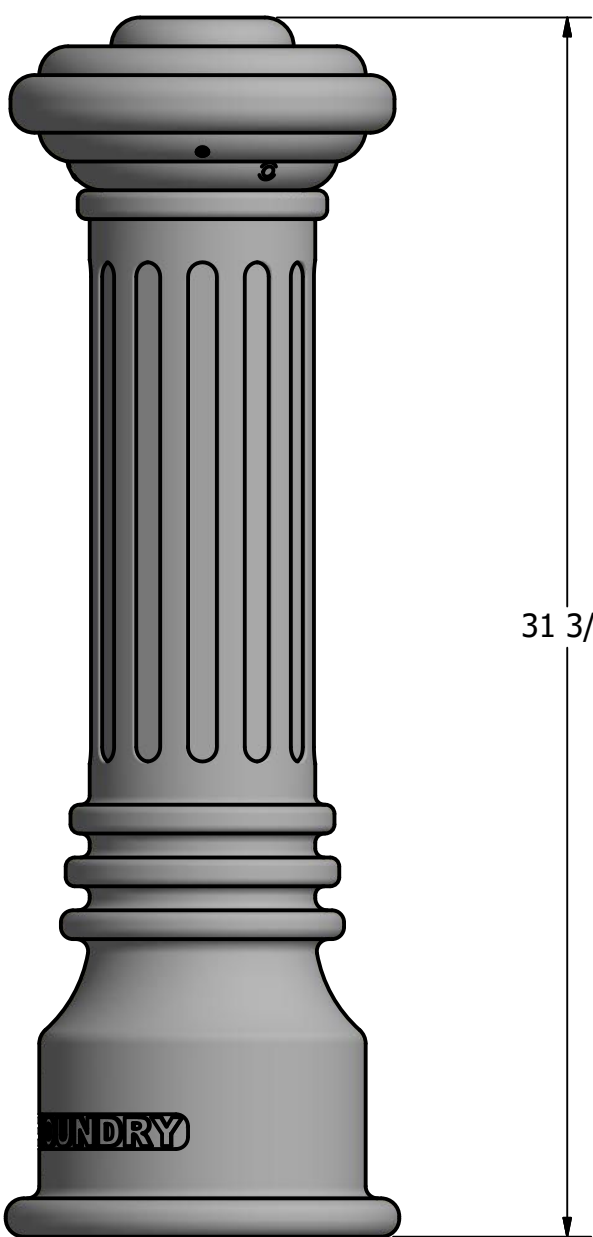
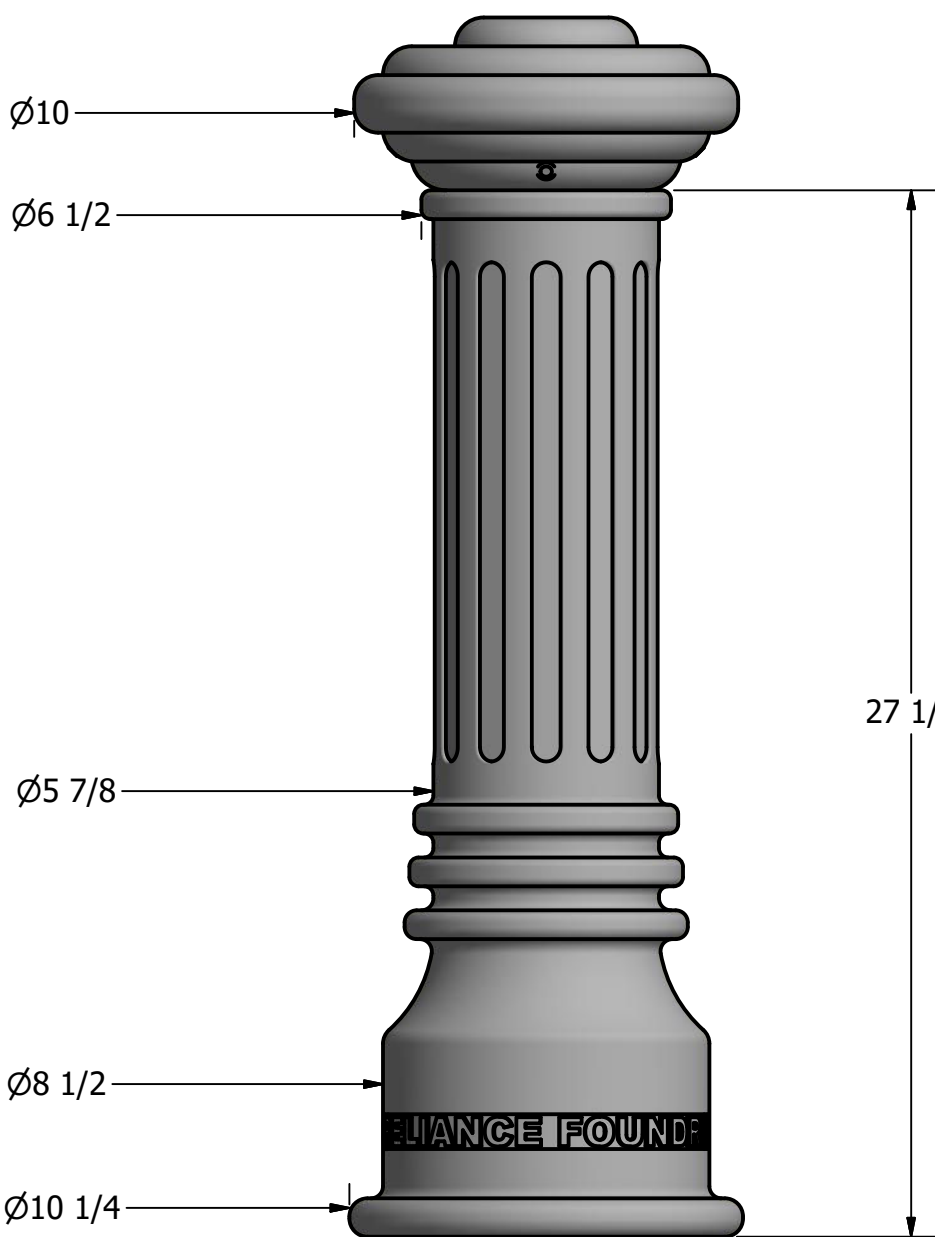
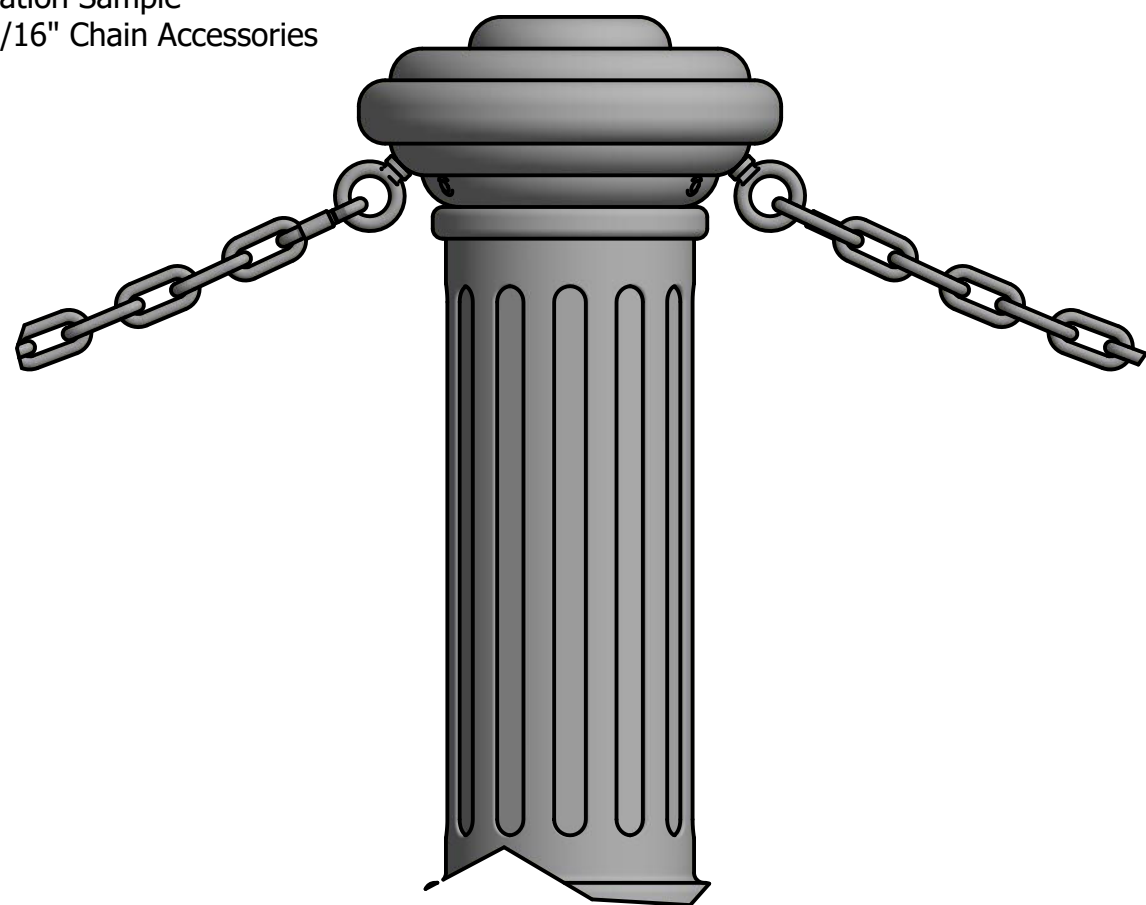


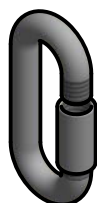
Bollard R-7591



Installation Sample
with 5/16" Chain Accessories



Bollard Chain Eye 3/8"
(Powder Coated)



Quick Link Connector 5/16"
(Powder Coated)



Bollard Chain 5/16"
(Powder Coated)

Optional Accessories:

- Chain Eye
- Quick link
- Chain (5/16")
- Padlock, Brass (1 3/4")
- Padlock, Stainless Steel (2")

See Reliance Foundry's optional accessories at:
www.reliance-foundry.com/bollard/accessories-bollards

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

○ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

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TITLE

Bollard R-7591

SIZE

C

DWG NO

R7591

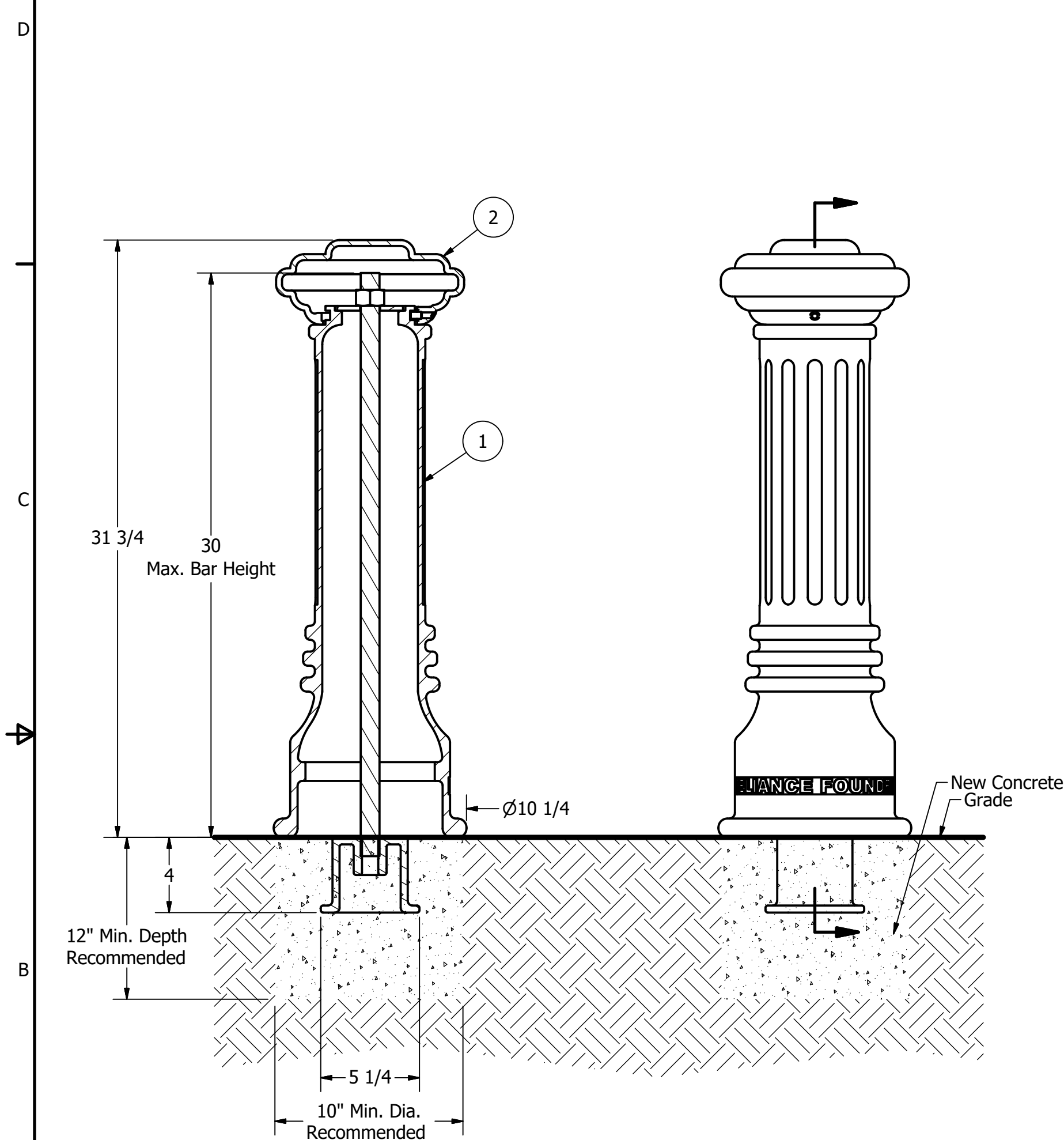
REV

C4

NOT TO SCALE

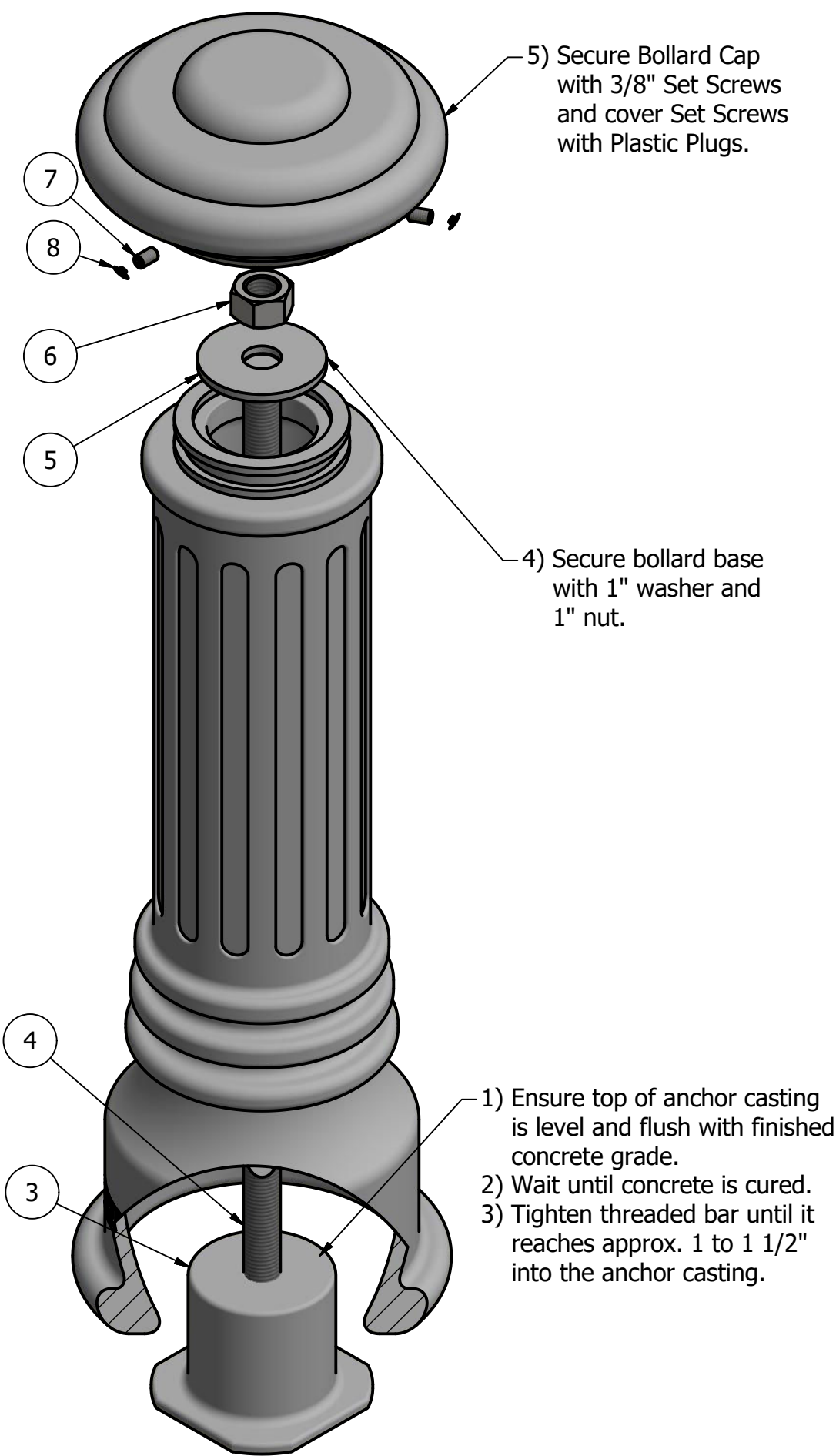
SHEET 1 OF 12

Bollard R-7591



Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.



Tools needed:

- 1) Measuring tape
- 2) 1 1/2" wrench
- 3) 3/16" hex key

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- ⊙ Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

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Bollard R-7591

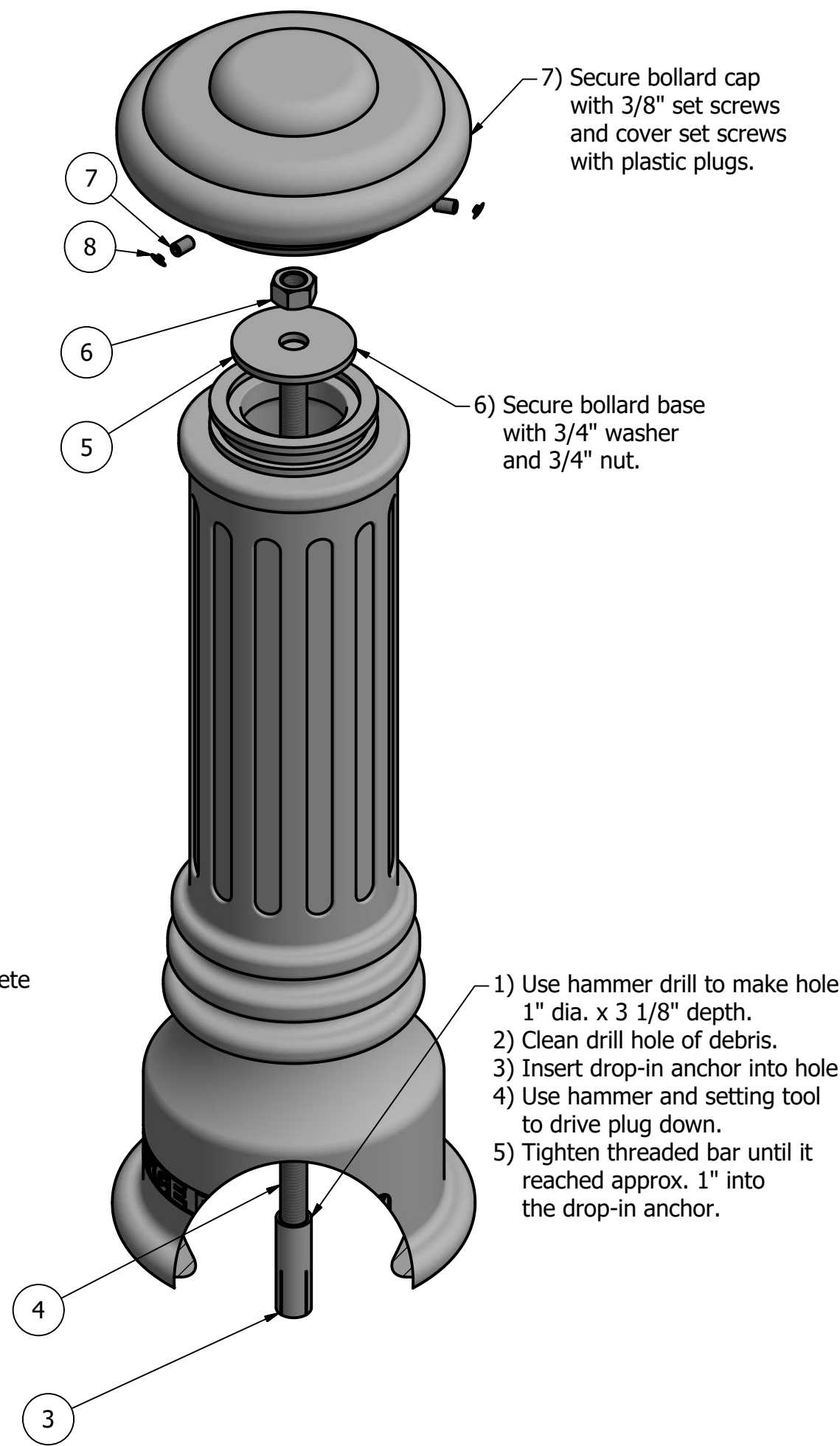
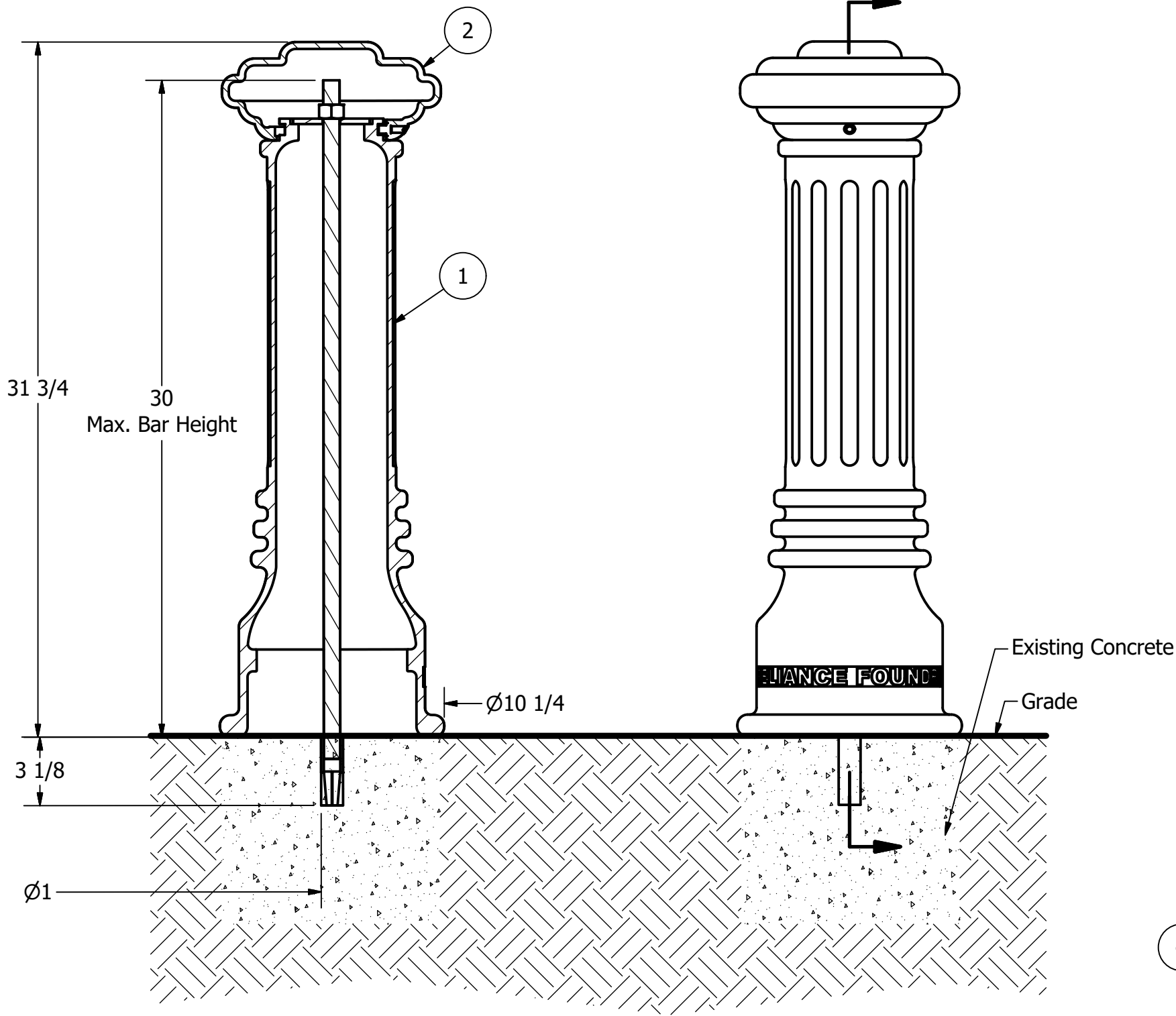
PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base	Ductile Iron Powder Coated	60 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7500AN 1"	R7500 Anchor Casting 1"	Ductile Iron Hot Dip Galvanized	8 3/8 lbs
4	1	R7500BAR 1"	R7500 Threaded Bar 1" x 31"	Steel Plated	6 3/4 lbs
5	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

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NOT TO SCALE

SHEET 2 OF 12

Bollard R-7591



Tools needed:
1) Measuring tape
2) 1 1/8" wrench
3) 3/16" hex key
4) Hammer drill
5) 1" Masonry drill bit
6) Hammer
7) Drop-in concrete insert setting tool

- Notes:
- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
 - 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
 - 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
 - 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base	Ductile Iron Powder Coated	60 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Drop-in Concrete Insert 3/4"	Drop-in Concrete Insert 3/4" - requires 1" x 3 1/8" hole (dia. x depth)	Steel Plated	1/2 lbs
4	1	R7500BAR 3/4"	R7500 Threaded Bar 3/4" x 31"	Steel Plated	3 1/4 lbs
5	1	Washer 3/4" OD 3 1/2"	Washer 3/4" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 3/4"	Hex Nut 3/4" - requires 1 1/8" wrench	Steel Plated	1/8 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

☉ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- ☉ Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

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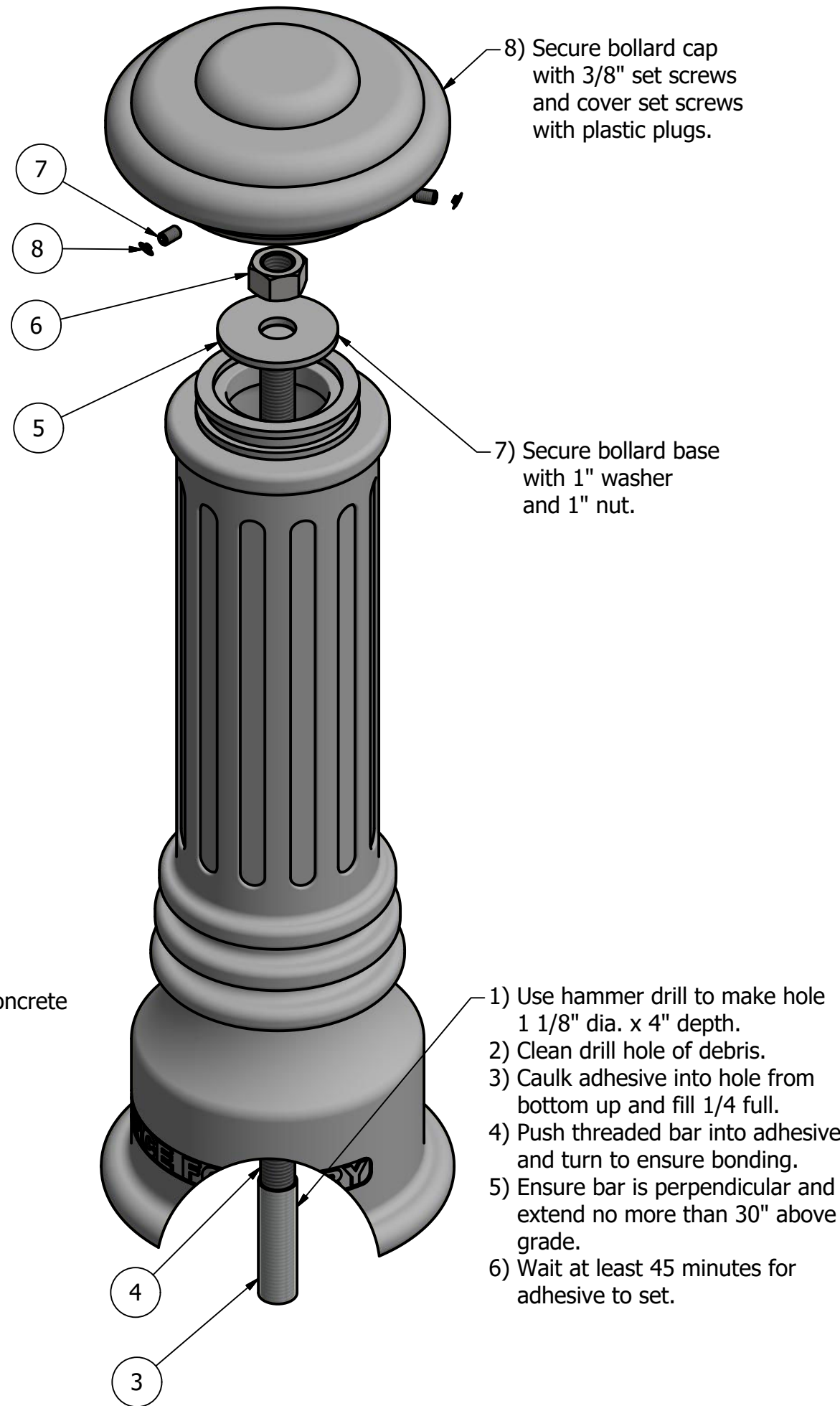
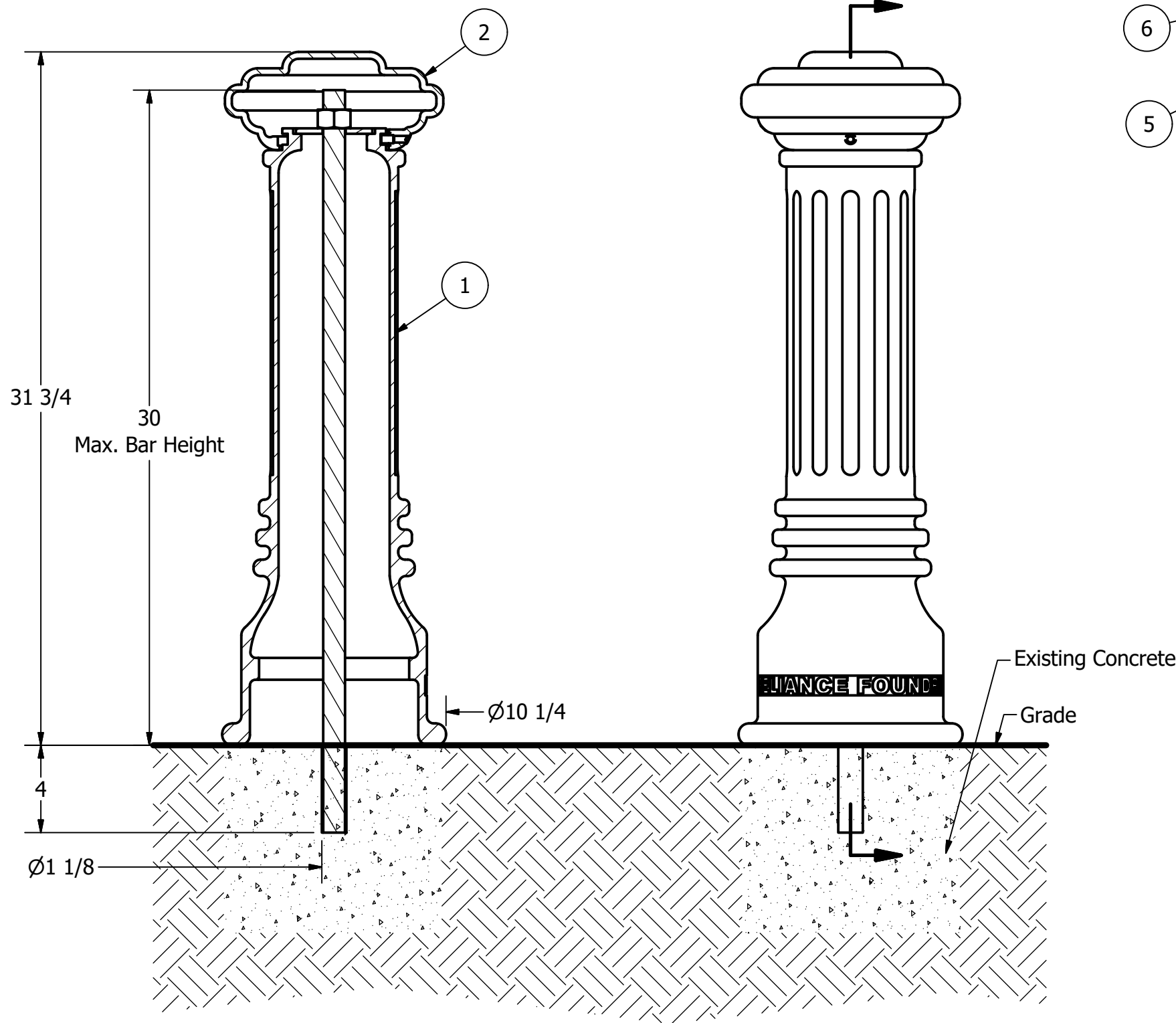
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www.reliance-foundry.com

Bollard R-7591

SIZE	DWG NO	REV
C	R7591	C4

NOT TO SCALE SHEET 3 OF 12

Bollard R-7591



- Tools needed:
- 1) Measuring tape
 - 2) 1 1/2" wrench
 - 3) 3/16" hex key
 - 4) Hammer drill
 - 5) 1 1/8" Masonry drill bit
 - 6) Caulking gun and utility knife

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated
See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- ⊙ Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

- Notes:
- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
 - 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
 - 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
 - 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.

PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base	Ductile Iron Powder Coated	60 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Adhesive Anchor	AC100+ Gold Adhesive Anchoring System	Vinylester Adhesive Mortar	5/8 lbs
4	1	R7500BAR 1"	R7500 Threaded Bar 1" x 34"	Steel Plated	6 1/4 lbs
5	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

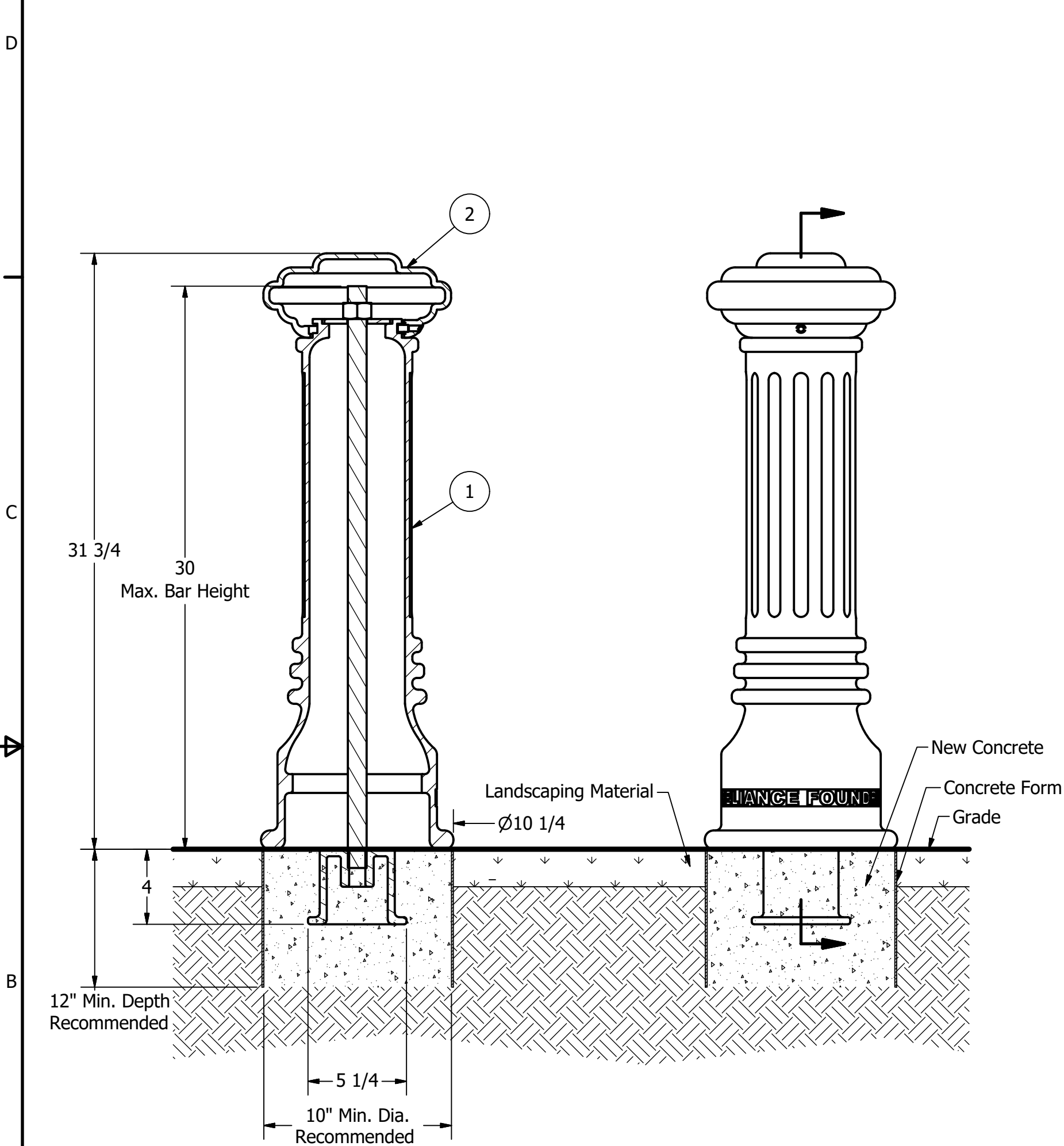


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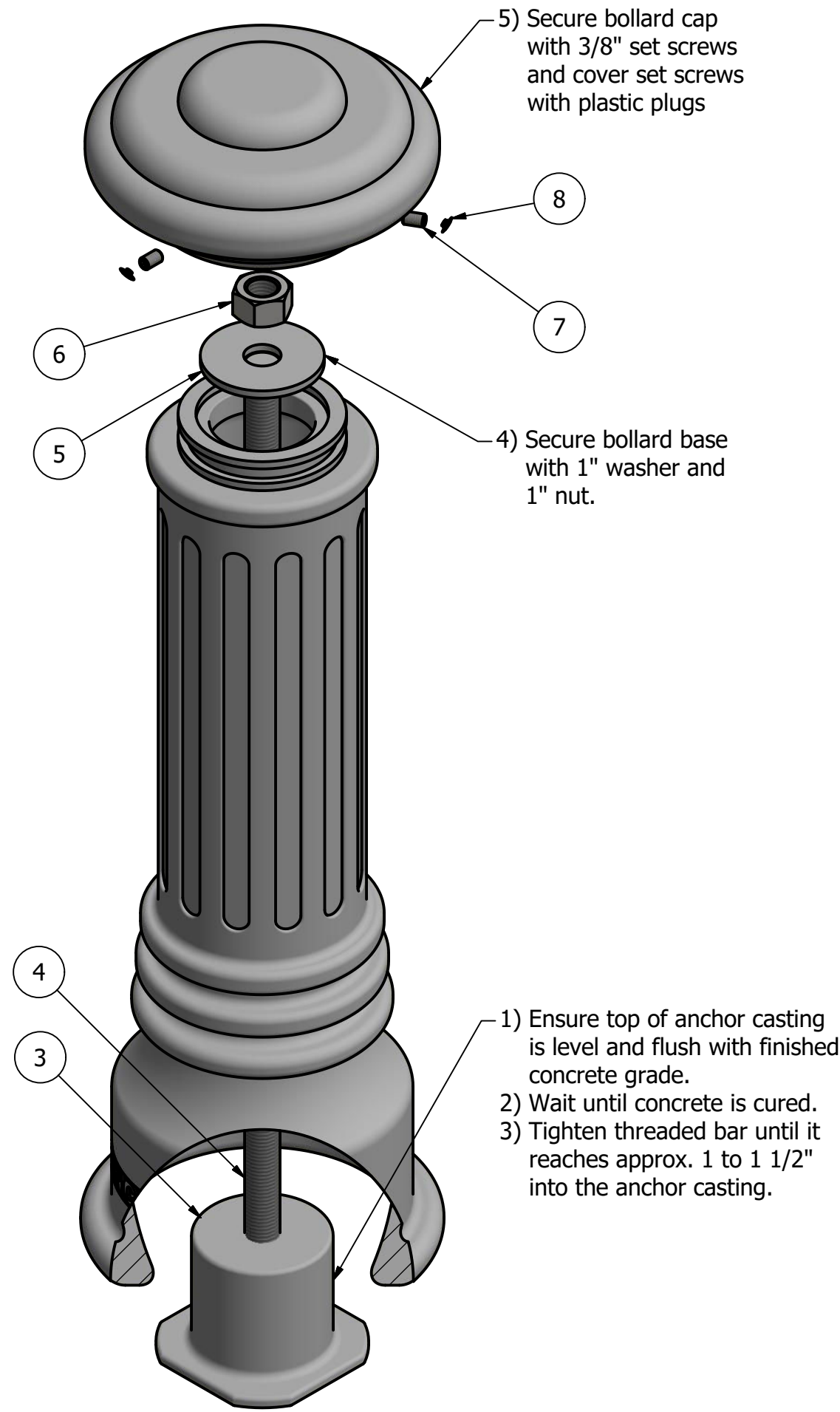
Bollard R-7591

SIZE	DWG NO	REV
C	R7591	C4

Bollard R-7591



- Notes:
- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
 - 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
 - 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
 - 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.



- Tools needed:
- 1) Measuring tape
 - 2) 1 1/2" wrench
 - 3) 3/16" hex key

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- ⊙ Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

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Bollard R-7591

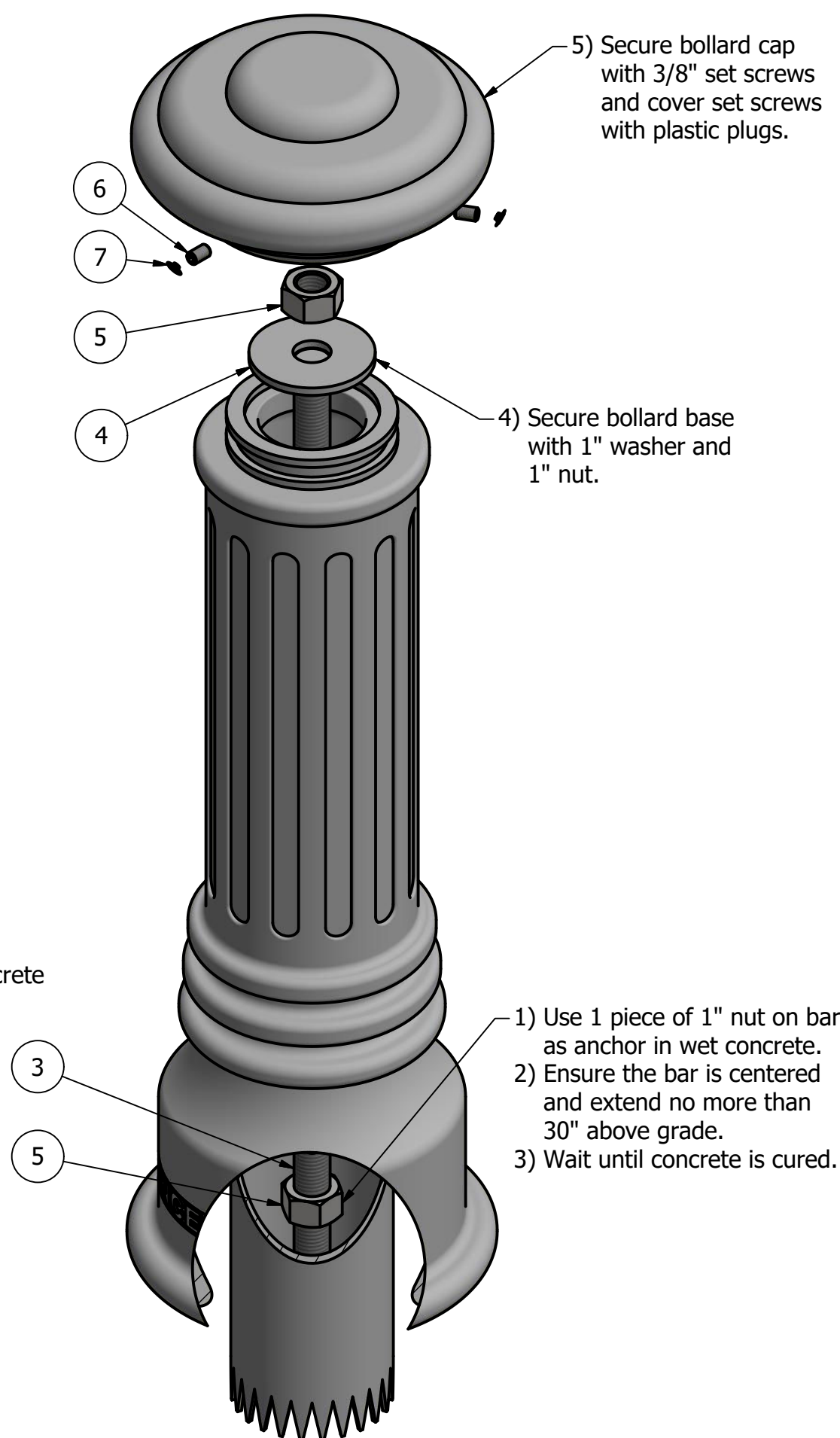
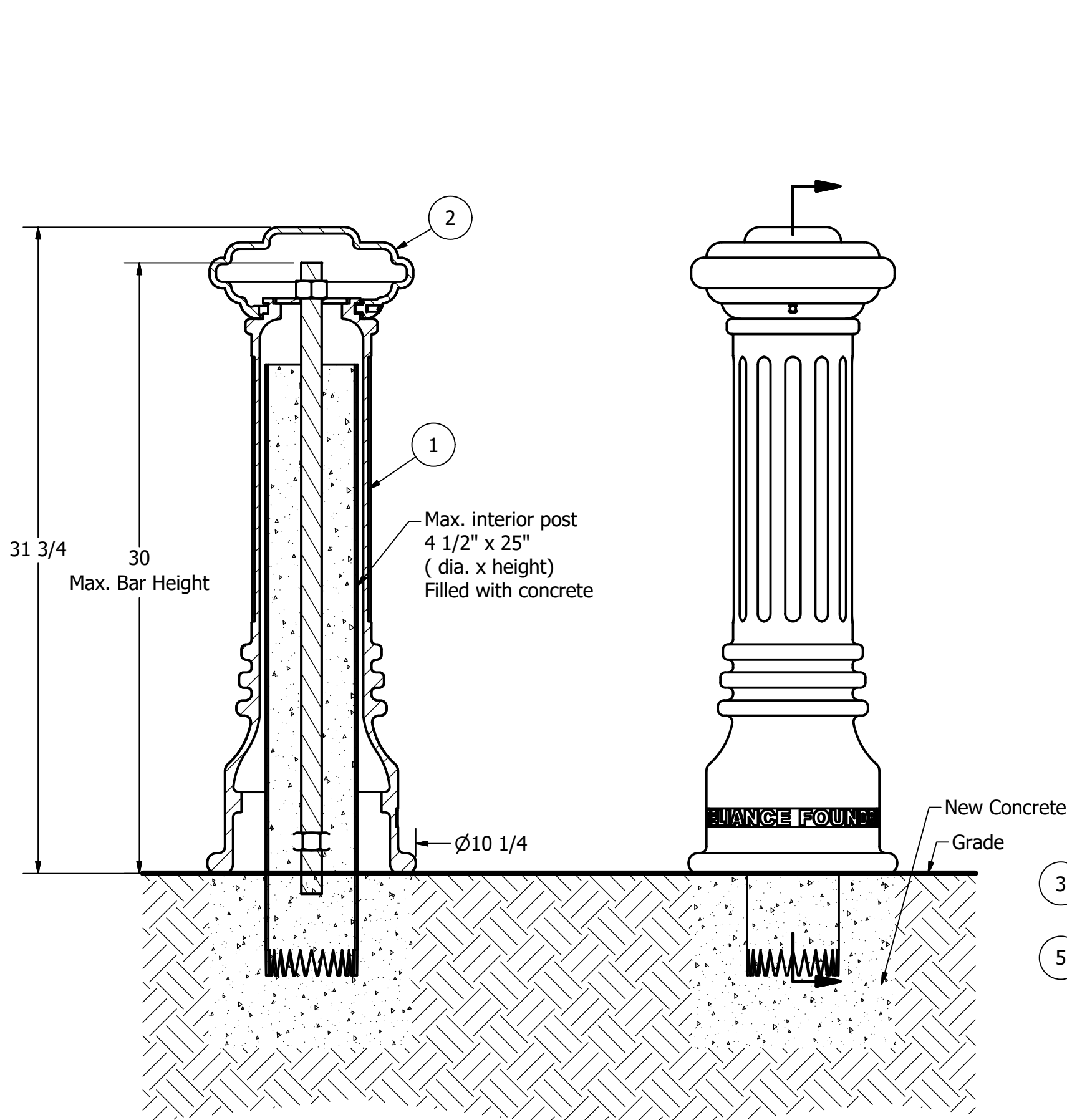
PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
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2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7500AN 1"	R7500 Anchor Casting 1"	Ductile Iron Hot Dip Galvanized	8 3/8 lbs
4	1	R7500BAR 1"	R7500 Threaded Bar 1" x 31"	Steel Plated	6 3/4 lbs
5	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

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SHEET 5 OF 12

Bollard R-7591



Notes:

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- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
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Tools needed:

- 1) Measuring tape
- 2) 1 1/2" wrench
- 3) 3/16" hex key

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- ⊙ Post Cover - New Post in New Concrete (see sheet 6 of 12)
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- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
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- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
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Bollard R-7591

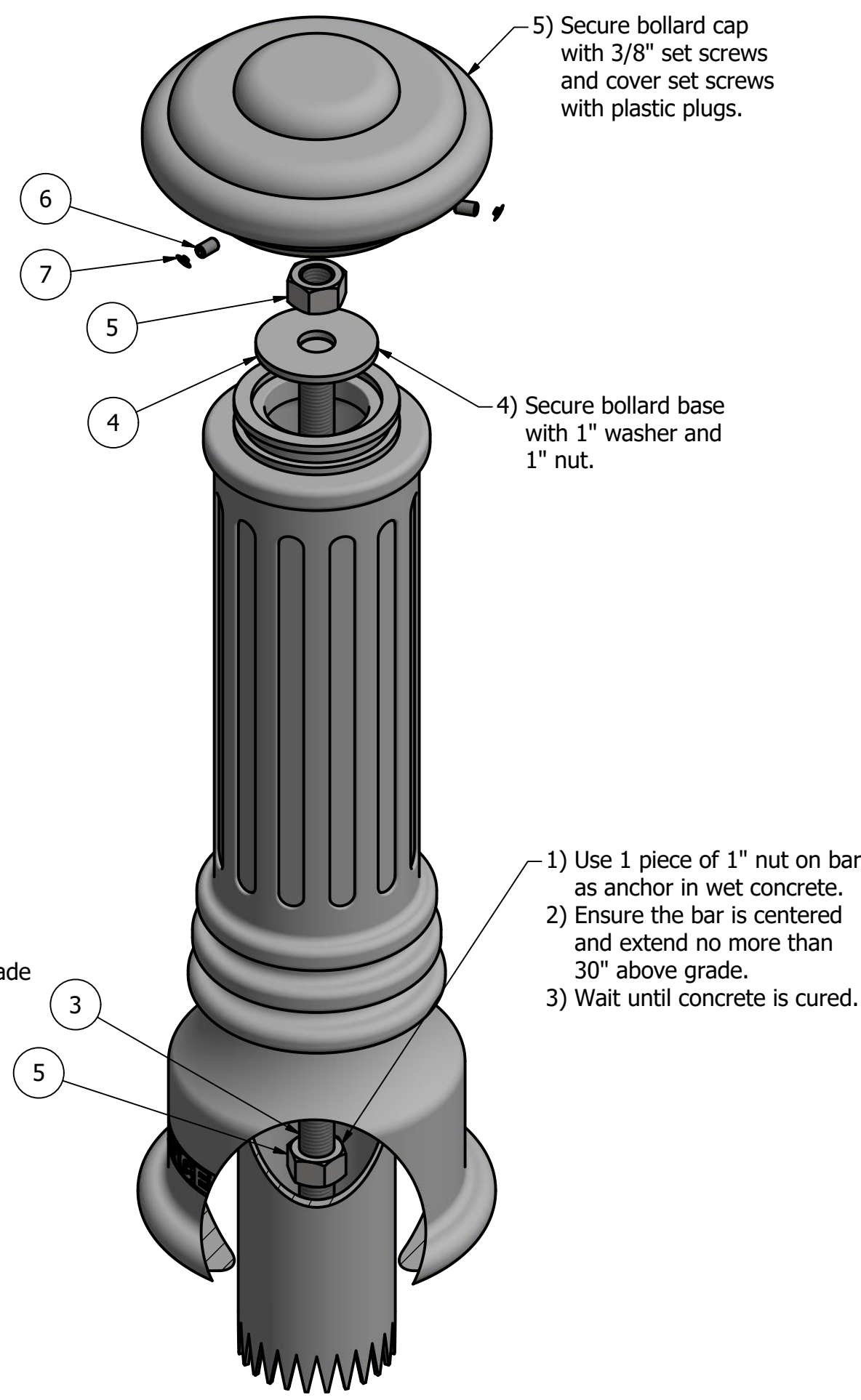
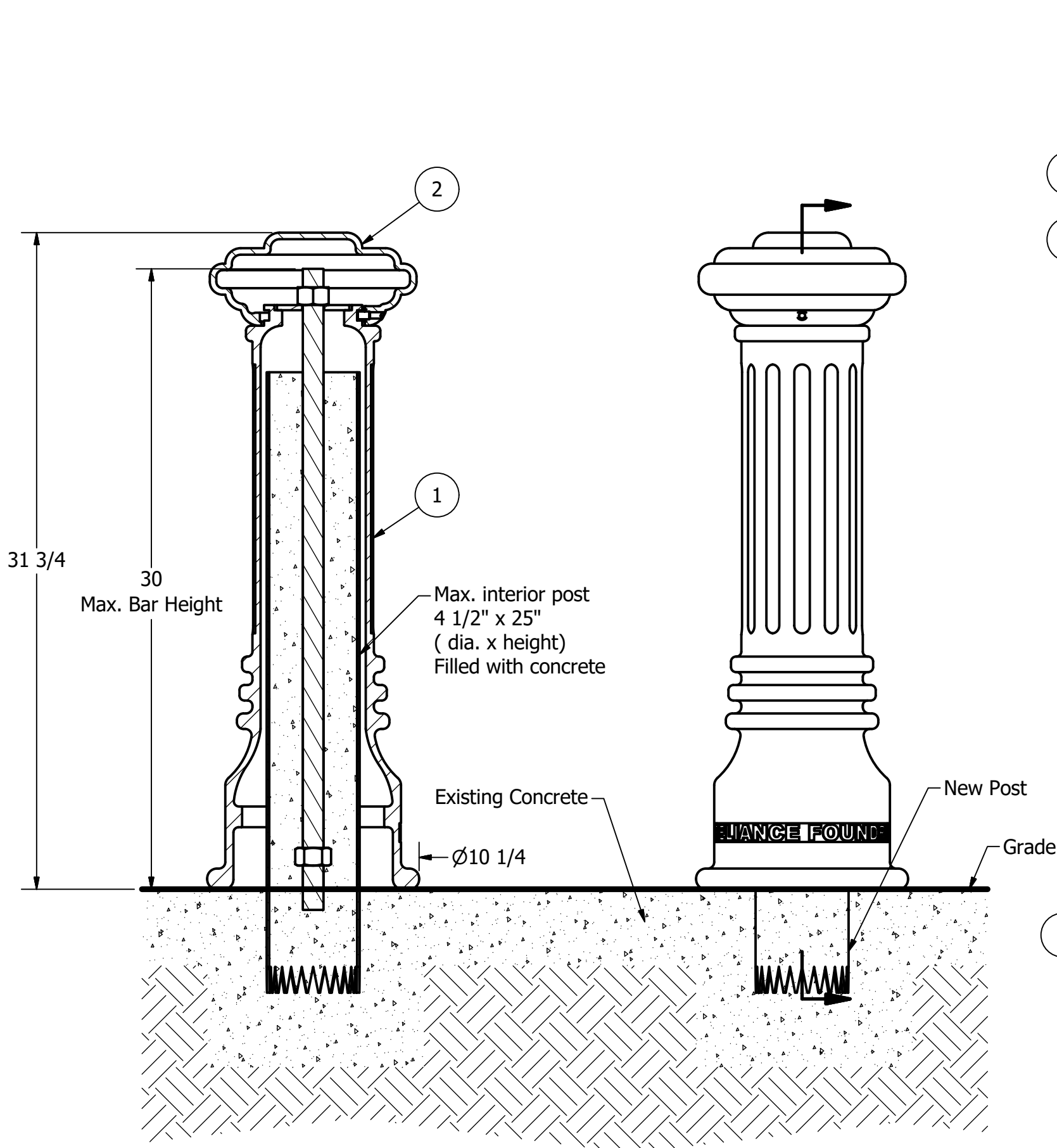
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ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
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3	1	R7500BAR 1"	R7500 Threaded Bar 1" x 31"	Steel Plated	6 3/4 lbs
4	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
5	2	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
6	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
7	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

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NOT TO SCALE

SHEET 6 OF 12

Bollard R-7591



General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated
See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- ⊙ Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

- Notes:
- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
 - 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
 - 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
 - 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.

- Tools needed:
- 1) Measuring tape
 - 2) 1 1/2" wrench
 - 3) 3/16" hex key

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base	Ductile Iron Powder Coated	60 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7500BAR 1"	R7500 Threaded Bar 1" x 31"	Steel Plated	6 3/4 lbs
4	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
5	2	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
6	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
7	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

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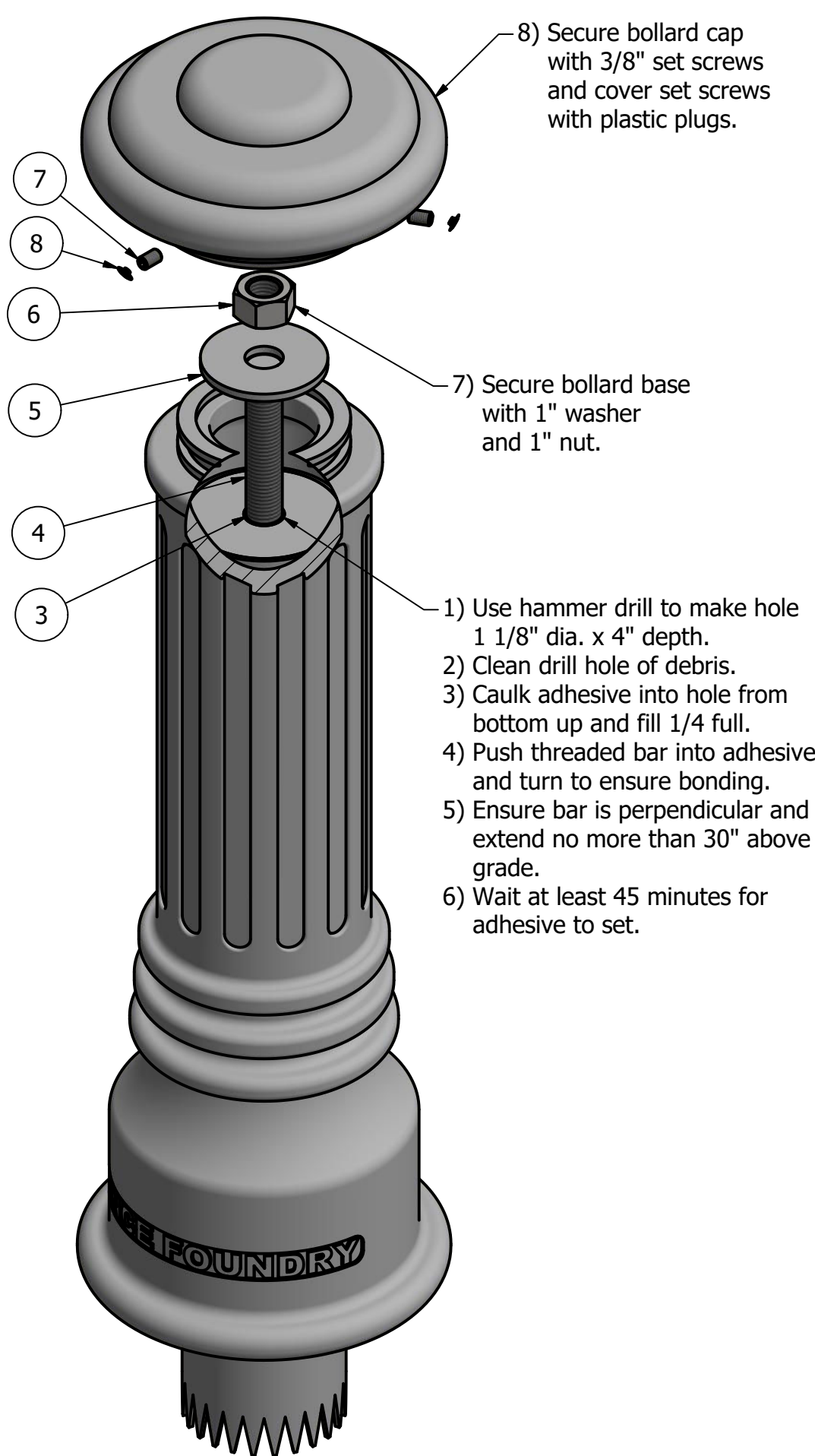
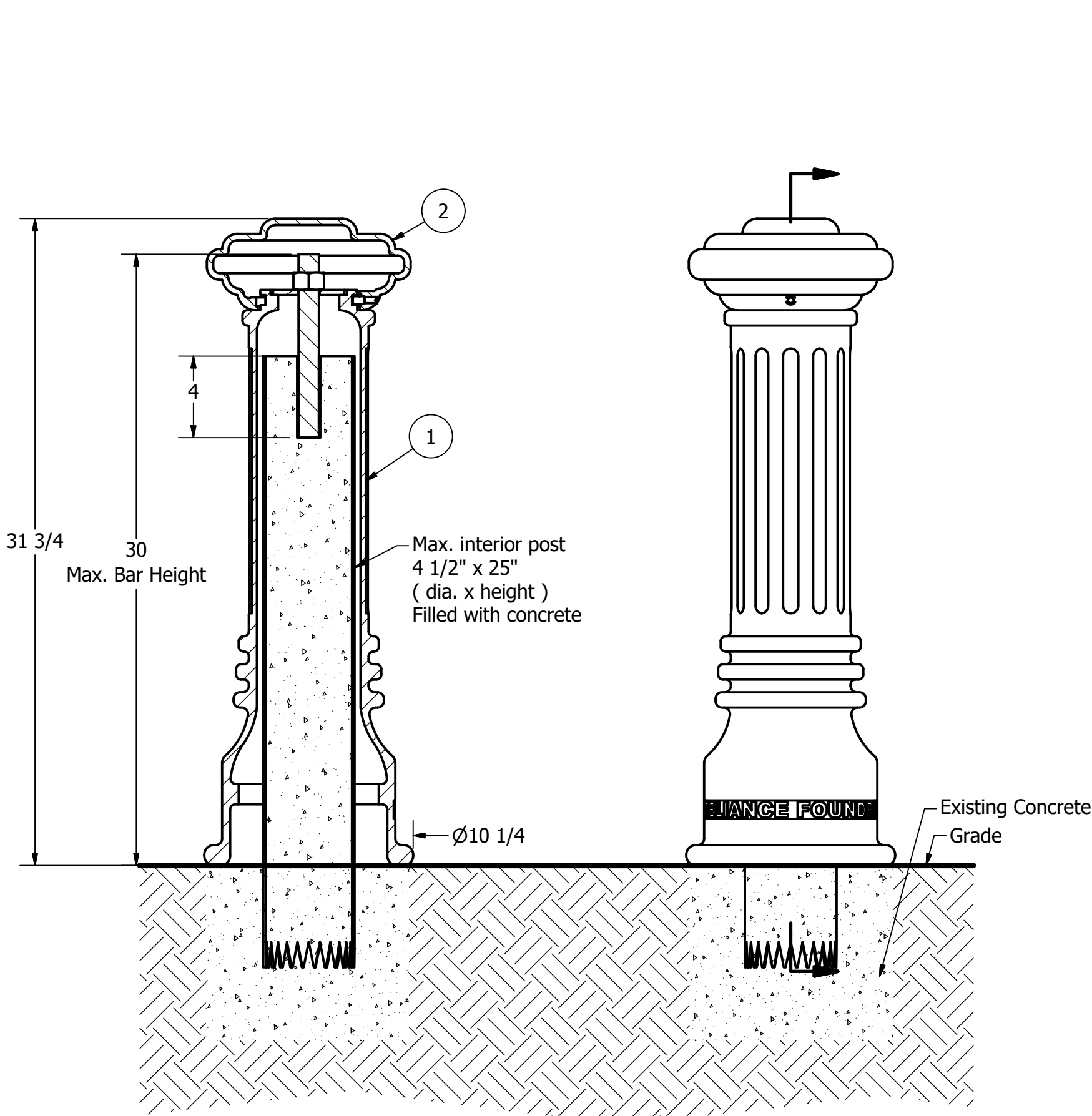
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1-877-789-3245 info@reliance-foundry.com
www.reliance-foundry.com

Bollard R-7591

SIZE	DWG NO	REV
C	R7591	C4
NOT TO SCALE	SHEET 7 OF 12	

Bollard R-7591



Tools needed:

- 1) Measuring tape
- 2) 1 1/2" wrench
- 3) 3/16" hex key
- 4) Hammer drill
- 5) 1 1/8" Masonry drill bit
- 6) Caulking gun and utility knife

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- ⊙ Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base	Ductile Iron Powder Coated	60 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Adhesive Anchor	AC100+ Gold Adhesive Anchoring System	Vinylester Adhesive Mortar	5/8 lbs
4	1	R7500BAR 1"	R7500 Threaded Bar 1" Custom Order Length	Steel Plated	TBD
5	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

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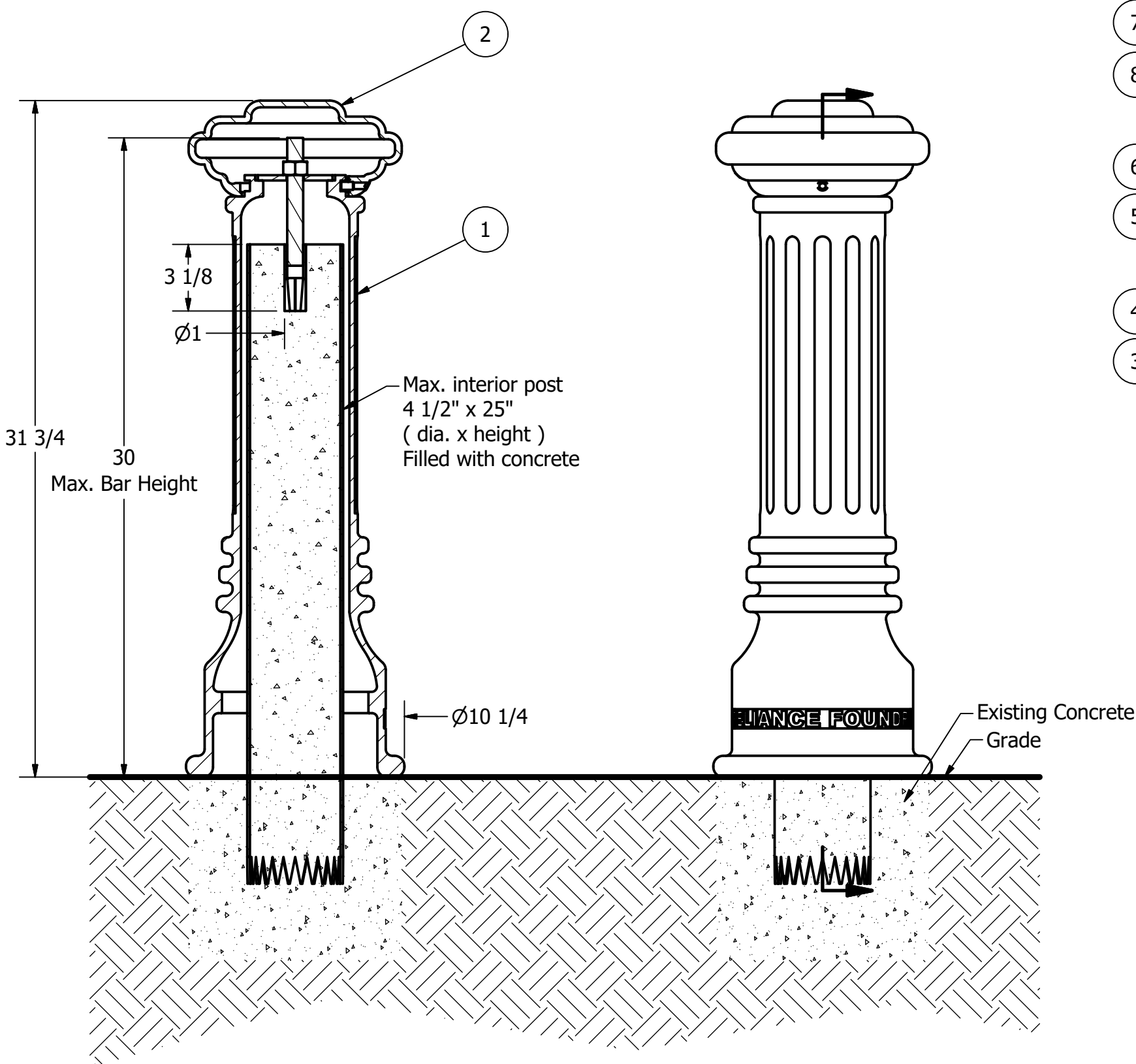
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www.reliance-foundry.com

Bollard R-7591

SIZE	DWG NO	REV
C	R7591	C4

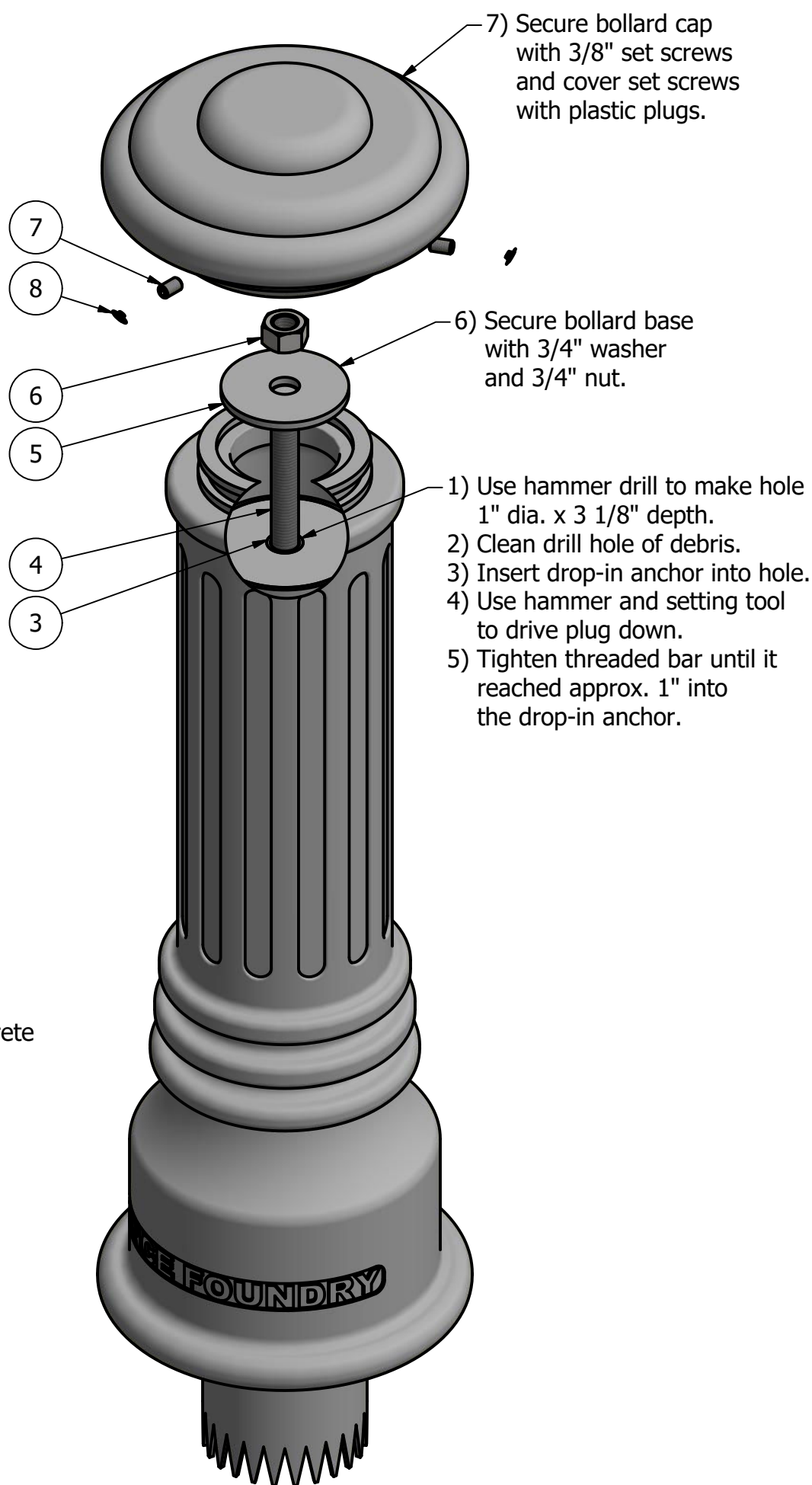
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Bollard R-7591



Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.



Tools needed:

- 1) Measuring tape
- 2) 1 1/8" wrench
- 3) 3/16" hex key
- 4) Hammer drill
- 5) 1" Masonry drill bit
- 6) Hammer
- 7) Drop-in concrete insert setting tool

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- ⊙ Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

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Bollard R-7591

SIZE	DWG NO	REV
C	R7591	C4

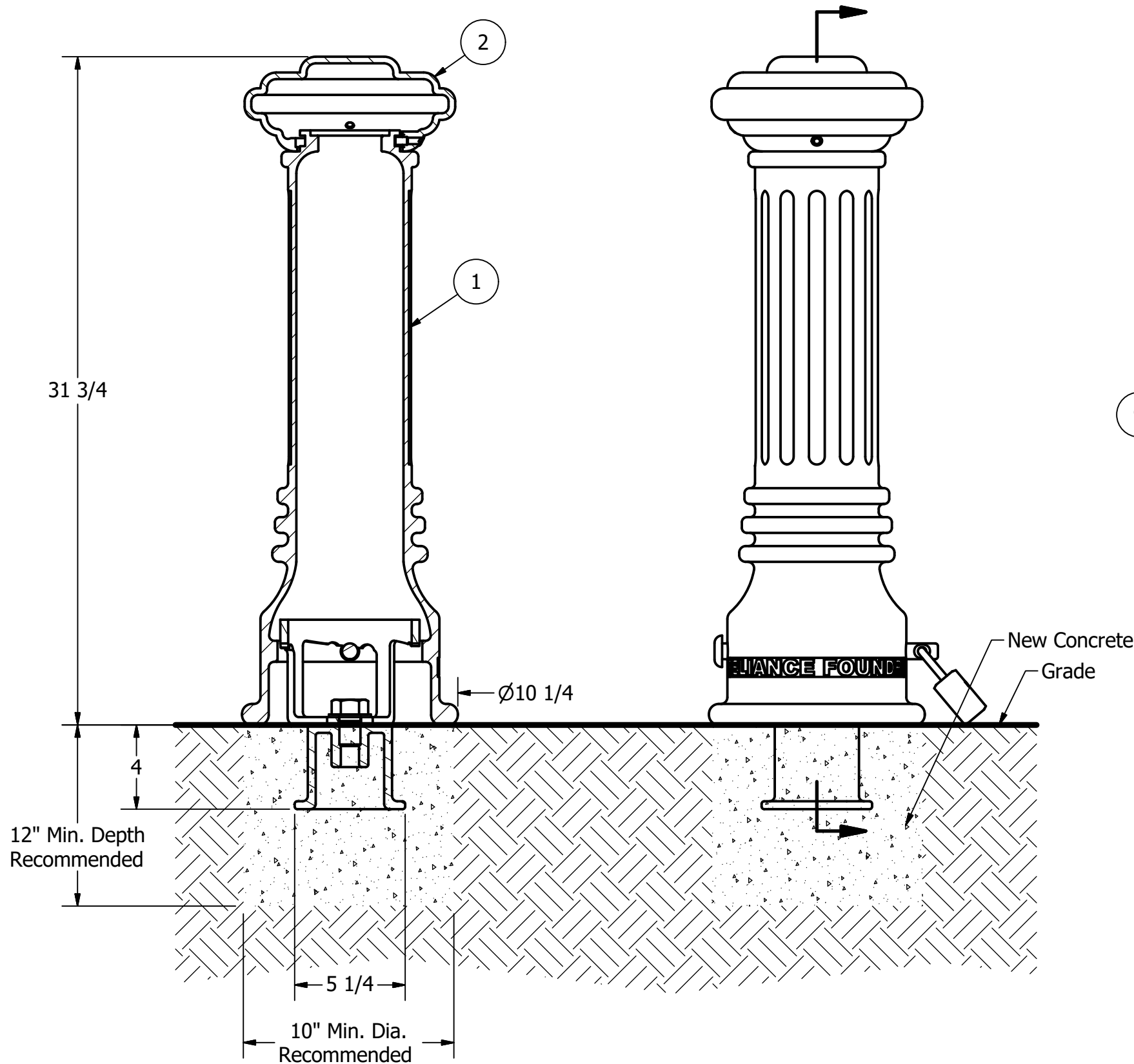
NOT TO SCALE SHEET 9 OF 12

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base	Ductile Iron Powder Coated	60 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Drop-in Concrete Insert 3/4"	Drop-in Concrete Insert 3/4" - requires 1" x 3 1/8" hole (dia. x depth)	Steel Plated	1/2 lbs
4	1	R7500BAR 3/4"	R7500 Threaded Bar 3/4" Custom Order Length	Steel Plated	TBD
5	1	Washer 3/4" OD 3 1/2"	Washer 3/4" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 3/4"	Hex Nut 3/4" - requires 1 1/8" wrench	Steel Plated	1/8 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

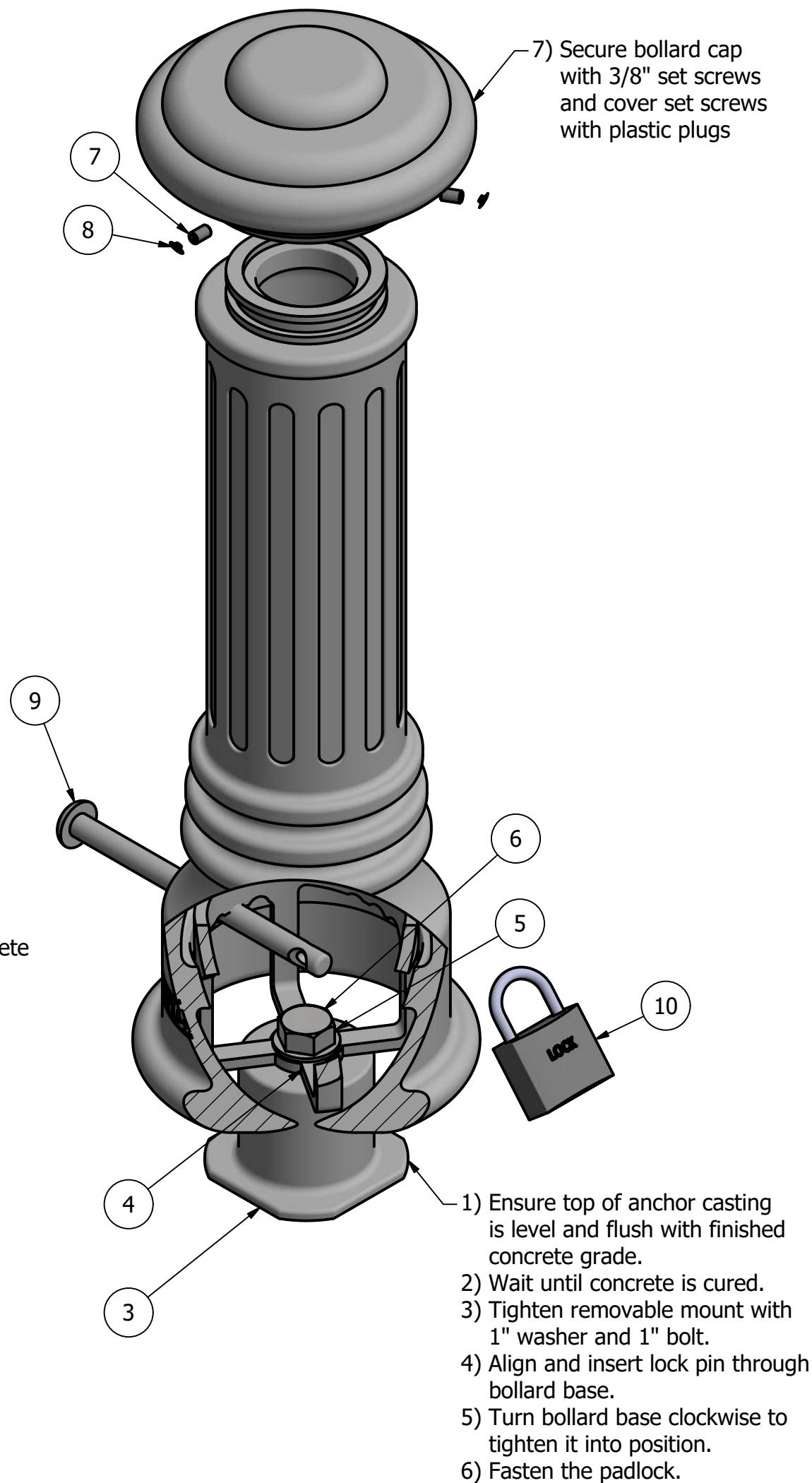
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Bollard R-7591



Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.



Tools needed:
1) Measuring tape
2) 1 1/2" wrench
3) 3/16" hex key

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- ⊙ Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base	Ductile Iron Powder Coated	60 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7500AN 1"	R7500 Anchor Casting 1"	Ductile Iron Hot Dip Galvanized	8 3/8 lbs
4	1	R7500RM 1"	R7500 Removable Mount 1"	Steel Hot Dip Galvanized	4 5/8 lbs
5	1	Washer 1" OD 2"	Washer 1" OD 2" Thick 1/8"	Steel Plated	1/8 lbs
6	1	Hex Bolt 1" x 1 1/2"	Hex Bolt 1" x 1 1/2" - requires 1 1/2" wrench	Steel Plated	5/8 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	
9	1	R7500 Lock Pin 3/4" x 10"	R7500 Lock Pin 3/4" x 10"	Steel Powder Coated	1 1/2 lbs
10	1	Padlock (Optional)	Optional Padlock (Brass or Stainless Steel)	Choice of Brass or Stainless Steel	5/8 lbs

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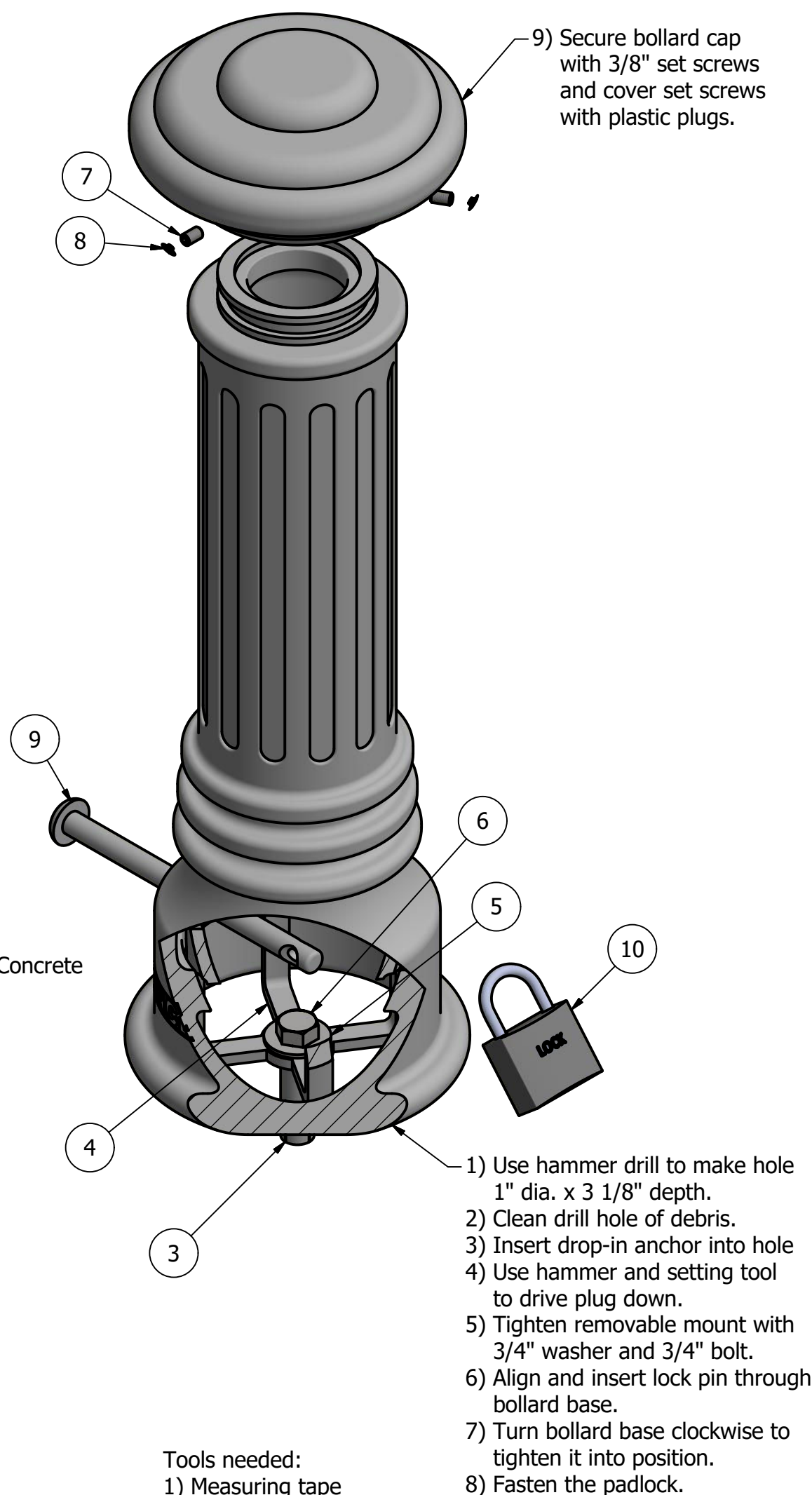
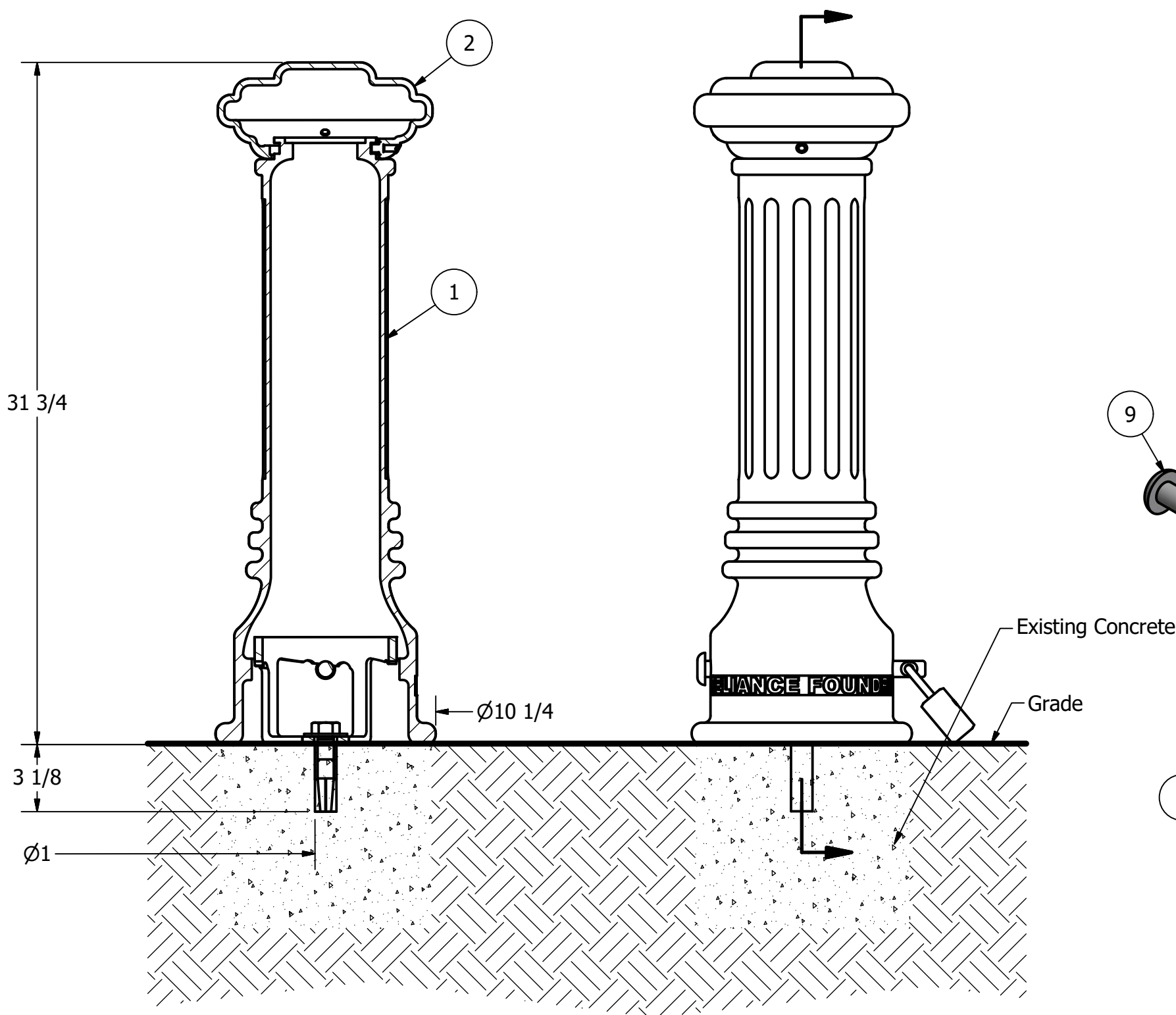
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www.reliance-foundry.com

Bollard R-7591

SIZE	DWG NO	REV
C	R7591	C4

NOT TO SCALE SHEET 10 OF 12

Bollard R-7591



Tools needed:
1) Measuring tape
2) 1 1/8" wrench
3) 3/16" hex key
4) Hammer drill
5) 1" Masonry drill bit
6) Hammer
7) Drop-in concrete insert setting tool

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- ⊙ Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

- Notes:
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PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base	Ductile Iron Powder Coated	60 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Drop-in Concrete Insert 3/4"	Drop-in Concrete Insert 3/4" - requires 1" x 3 1/8" hole (dia. x depth)	Steel Plated	1/2 lbs
4	1	R7500RM 1"	R7500 Removable Mount 1"	Steel Hot Dip Galvanized	4 5/8 lbs
5	1	Washer 3/4" OD 2"	Washer 3/4" OD 2" Thick 1/8"	Steel Plated	1/8 lbs
6	1	Hex Bolt 3/4" x 1 1/4"	Hex Bolt 3/4" x 1 1/4" - requires 1 1/8" wrench	Steel Plated	1/4 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	
9	1	R7500 Lock Pin 3/4" x 10"	R7500 Lock Pin 3/4" x 10"	Steel Powder Coated	1 1/2 lbs
10	1	Padlock (Optional)	Optional Padlock (Brass or Stainless Steel)	Choice of Brass or Stainless Steel	5/8 lbs

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Bollard R-7591

SIZE	DWG NO	REV
C	R7591	C4

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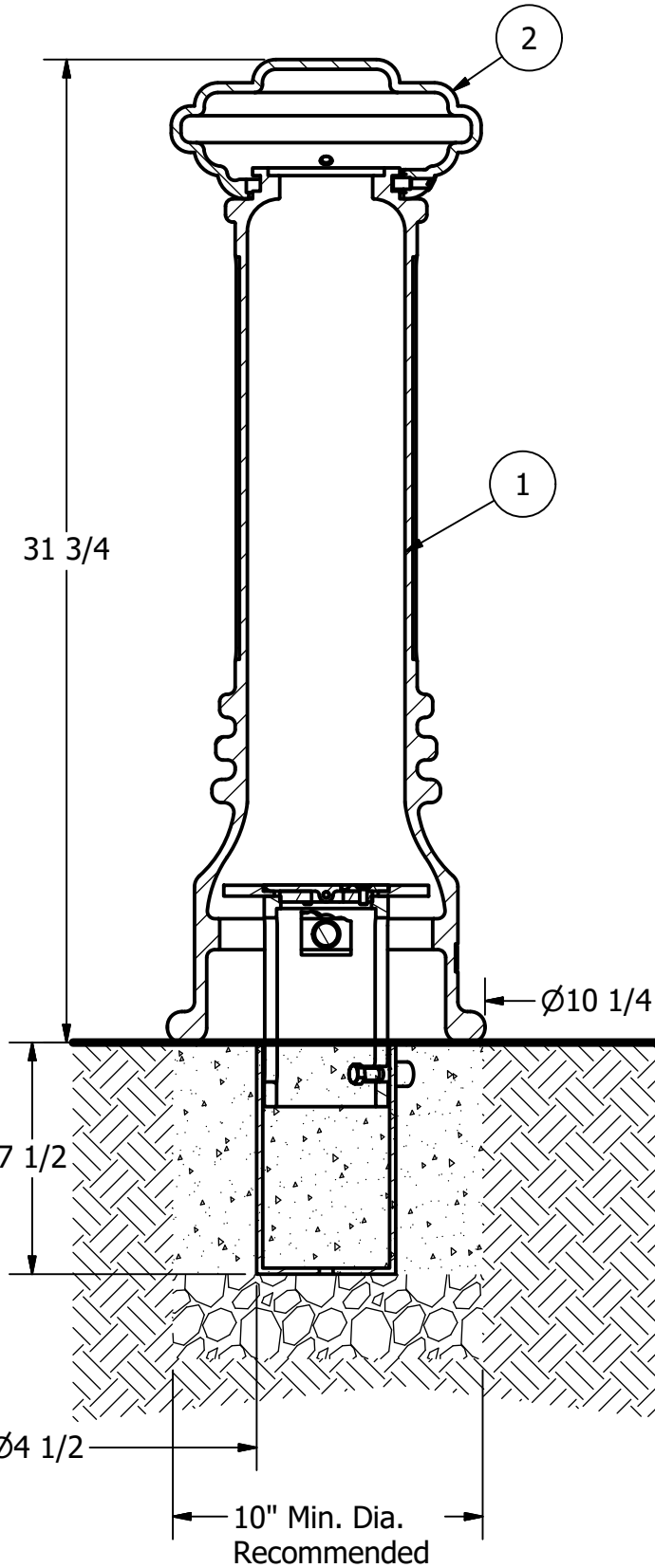
Bollard R-7591

D

C

B

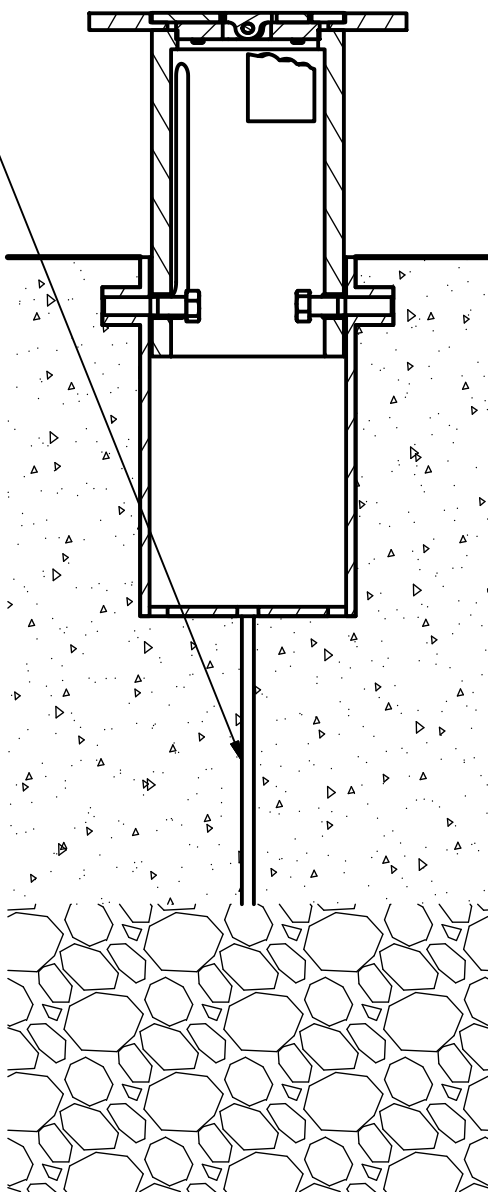
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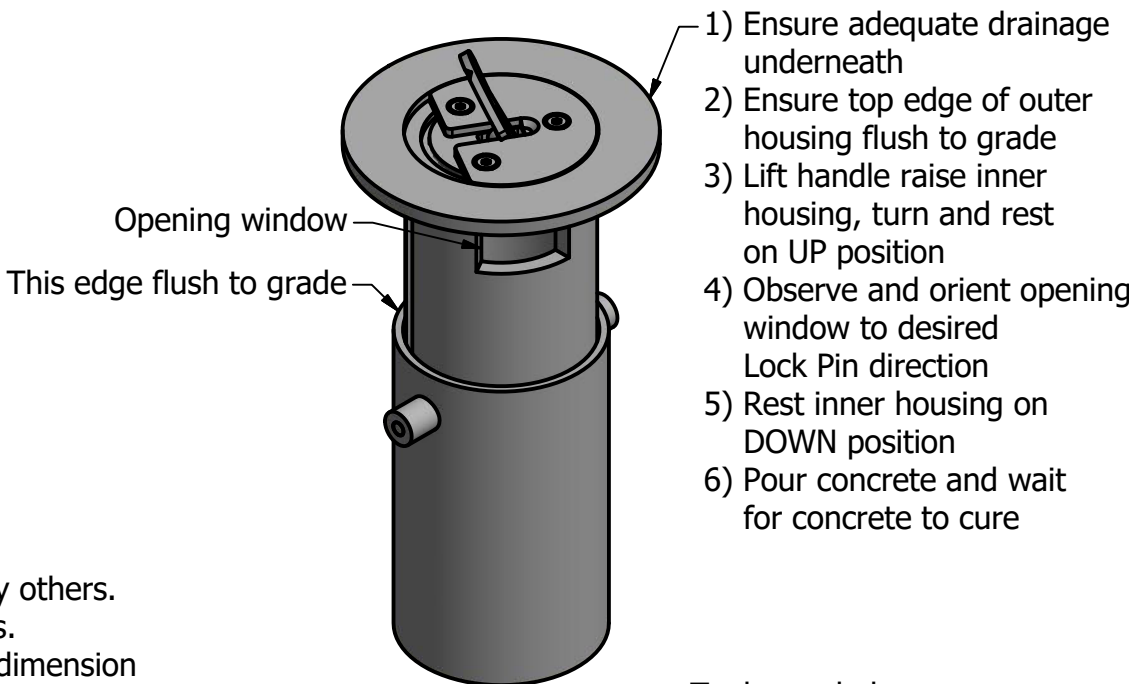
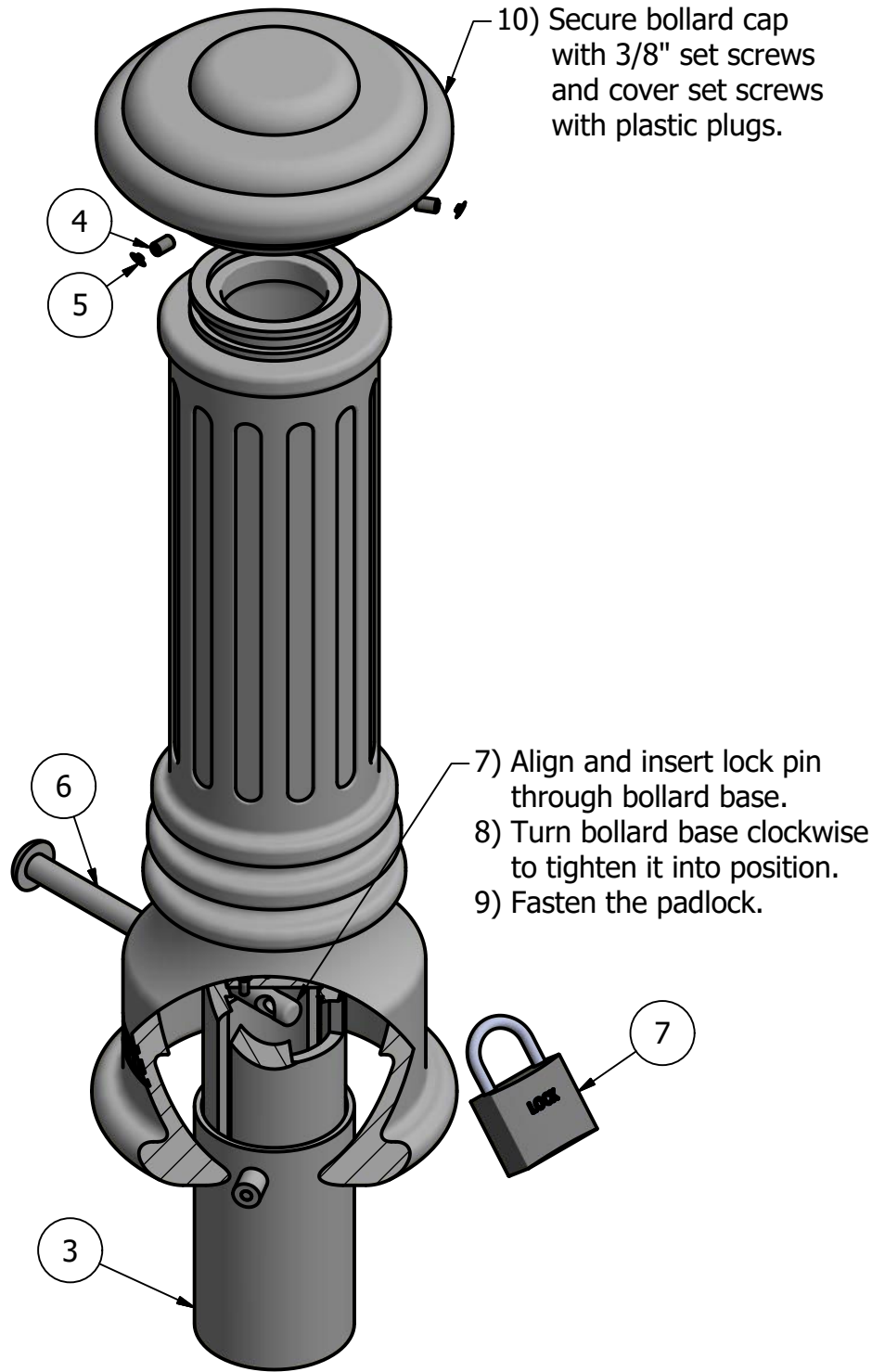
Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.

* If local frost line exceeds 7-1/2" deep, provide adequate drainage by piping through concrete, connect to drain rock layer underneath.



New Concrete
Drainage
Grade



Tools needed:
1) Measuring tape
2) 3/16" allen key

General Description:

The R-7591 Decorative Bollard features a classic design, suitable for traditional and contemporary environments. R-7591 bollards are made from a versatile ductile iron, featuring decorative fluting and corniced top casting for simple but elegant stature. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 31 3/4"
Base Diameter: 10 1/4"
Weight: 79 lbs (Bollard Only)
Material: Ductile Iron
Max. Interior Security Post Size:
4 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:
www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- ⊙ Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:
www.reliance-foundry.com/bollard/installation-bollards

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:
www.reliance-foundry.com/bollard/maintenance-bollards

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base	Ductile Iron Powder Coated	60 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7000	R7000 Retractable Removable Mount w/ Spacer L	Steel Hot Dip Galvanized	17 1/2 lbs
4	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
5	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	
6	1	R7500 Lock Pin 3/4" x 10"	R7500 Lock Pin 3/4" x 10"	Steel Powder Coated	1 1/2 lbs
7	1	Padlock (Optional)	Optional Padlock (Brass or Stainless Steel)	Choice of Brass or Stainless Steel	5/8 lbs

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RELIANCE FOUNDRY
SINCE 1925

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www.reliance-foundry.com

TITLE

Bollard R-7591

SIZE

C

DWG NO

R7591

REV

C4

NOT TO SCALE

SHEET 12 OF 12